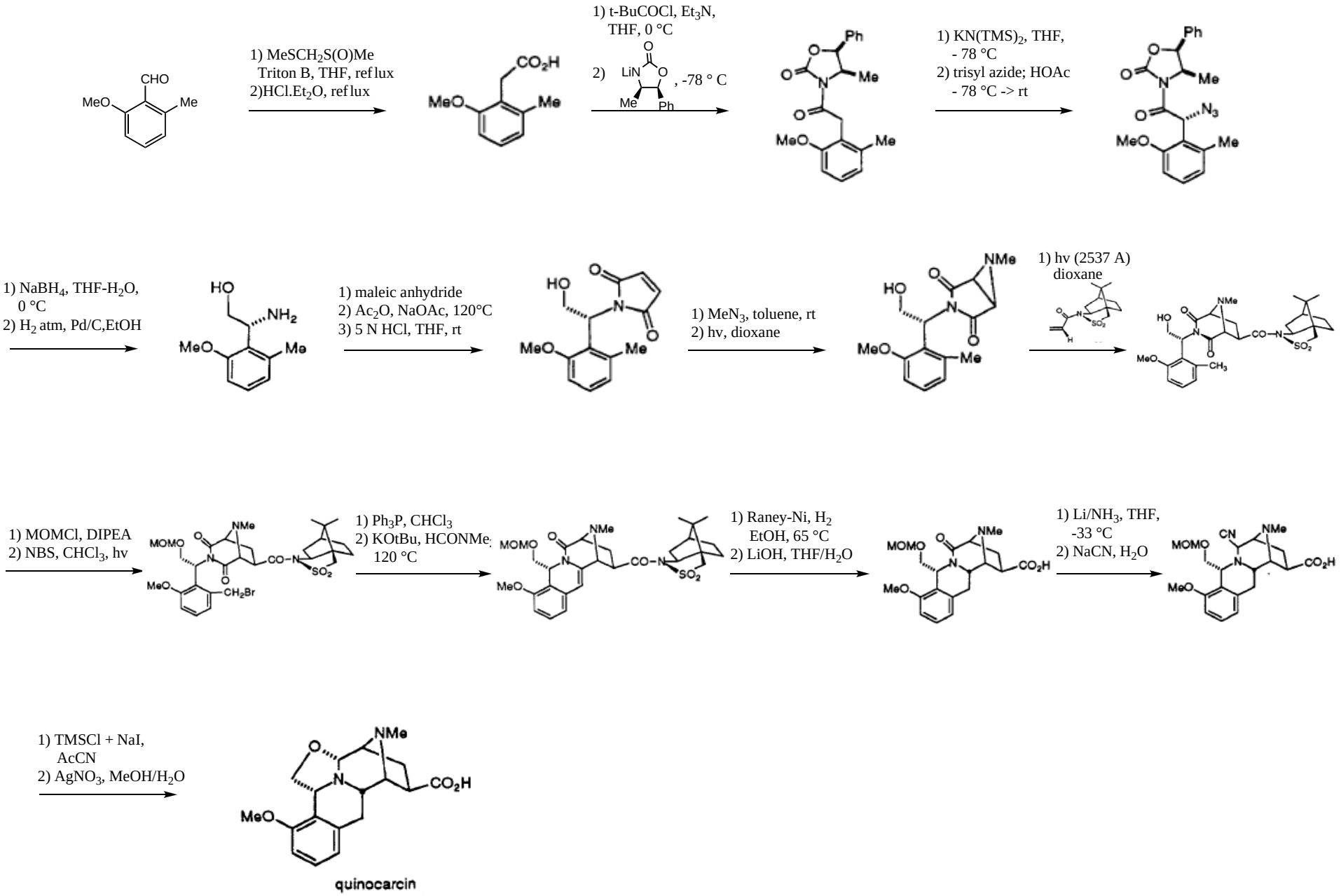The Total Synthesis of (-)-Quinocarcin (JACS, **1993**, *115*, 10742)